BEST AVAILABLE COPY

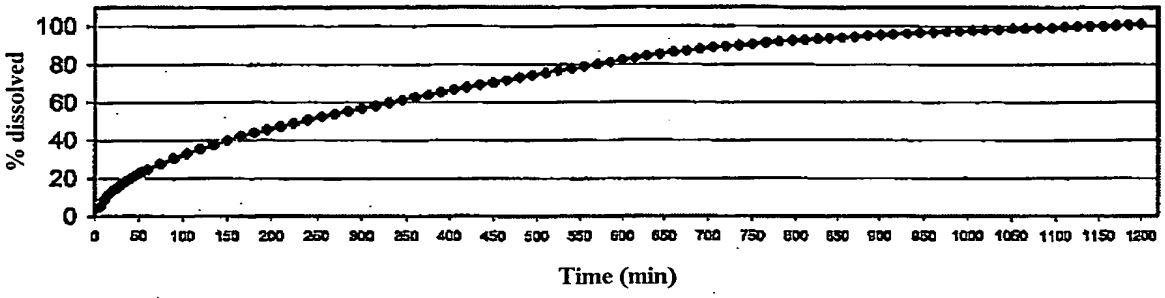

Figure 1

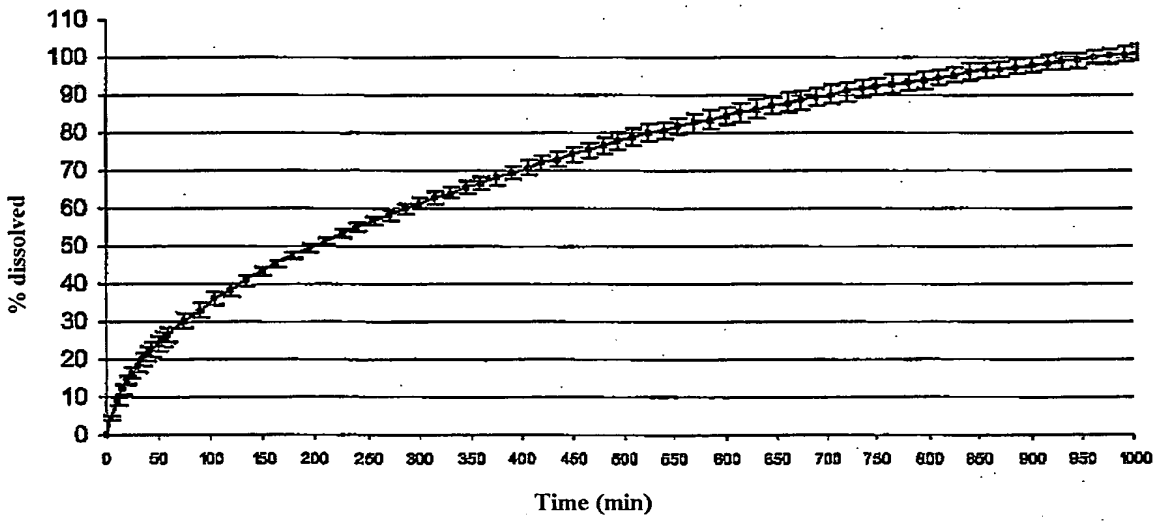

Figure 2

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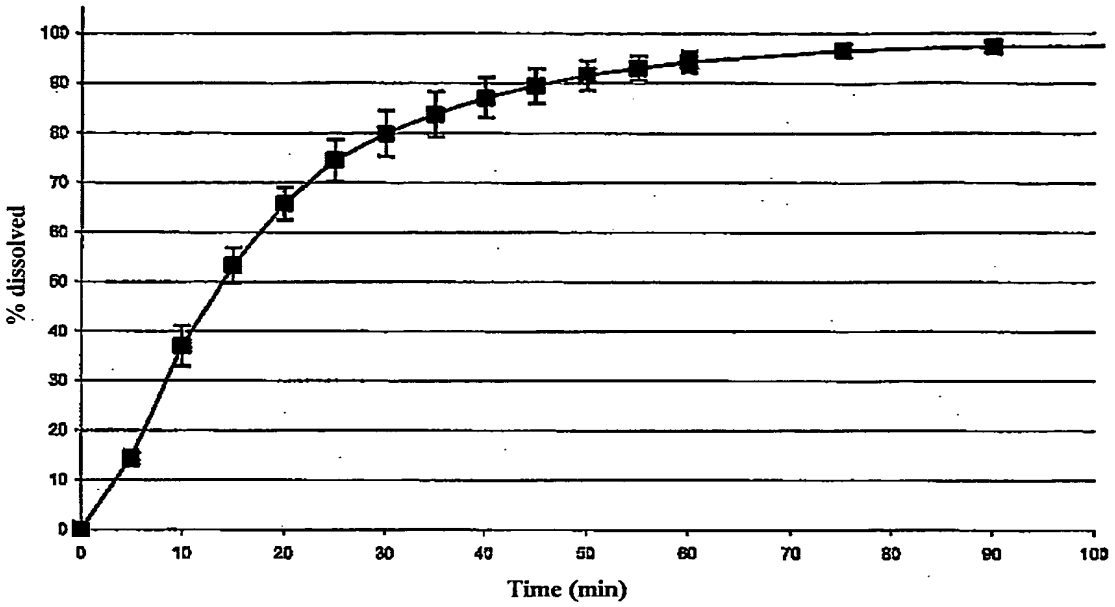

Figure 3

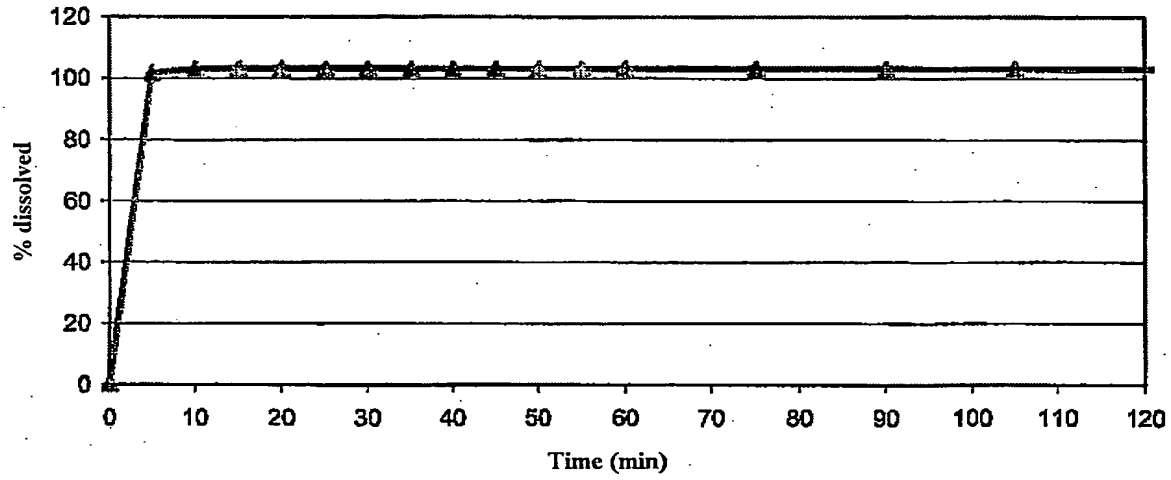

Figure 4

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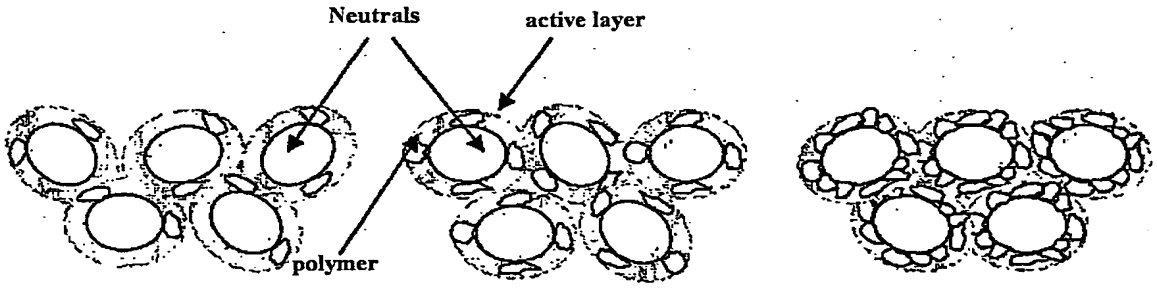
Before compression: granular stacking of the applied granules



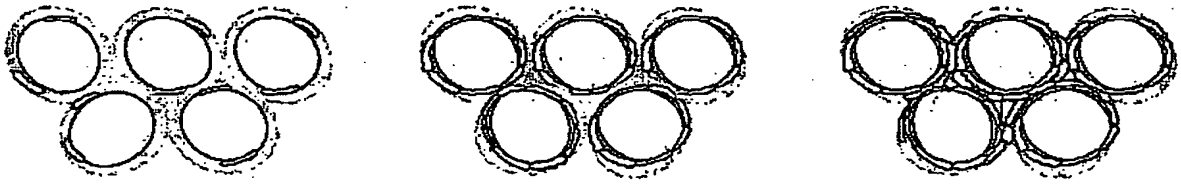
No continuous polymer network

Discontinuous network

Continuous network
Composition percolation

Figure 5

After compression: within the tablets



No continuous polymer network
No percolation

Thin continuous network
Percolation

Thick continuous network
Percolation

Figure 6

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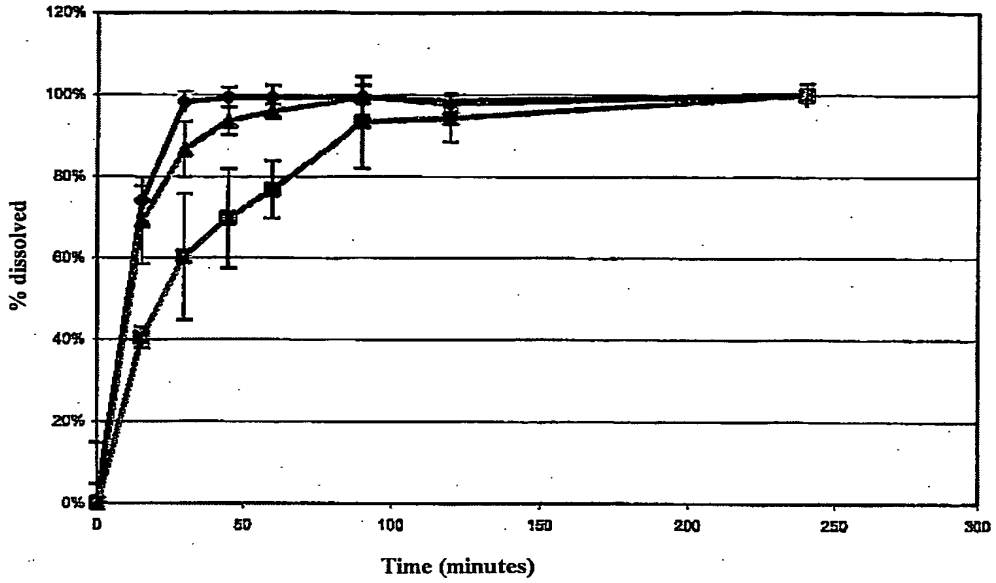

Figure 7

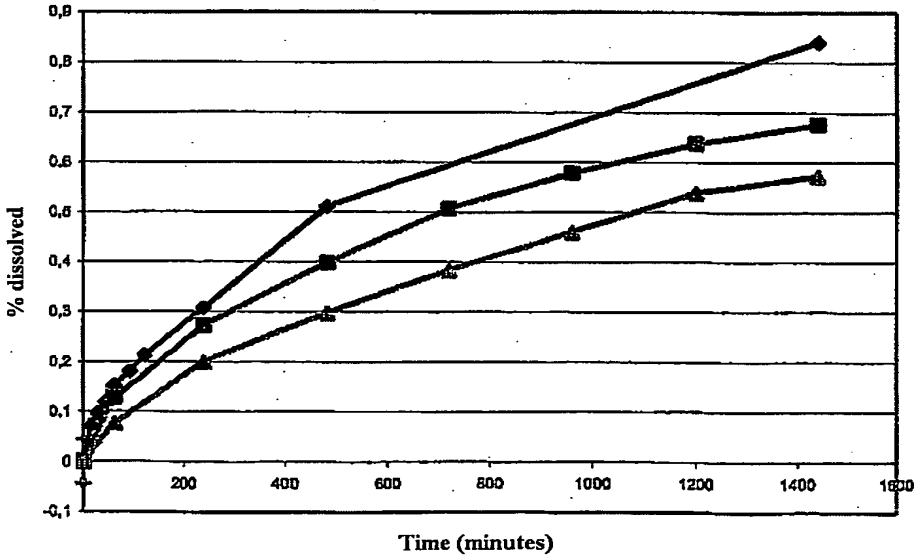

Figure 8

BEST AVAILABLE COPY

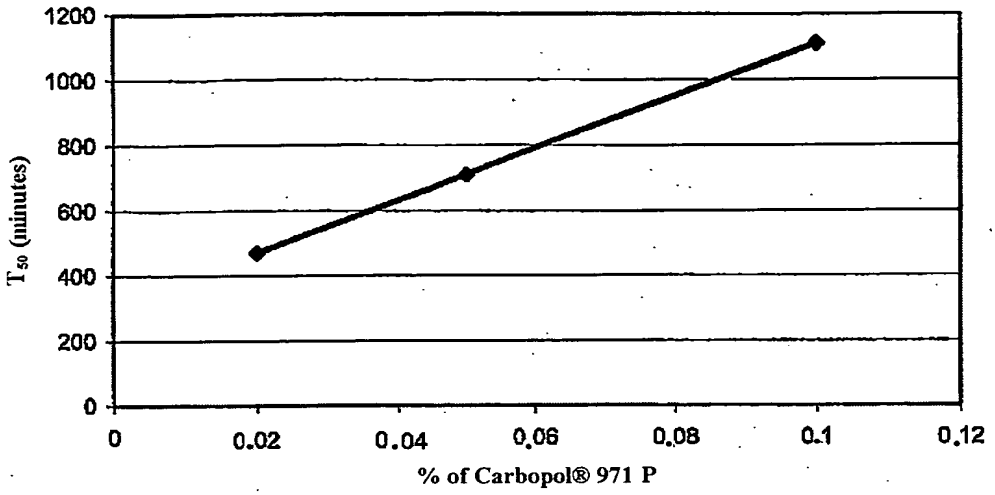

Figure 9

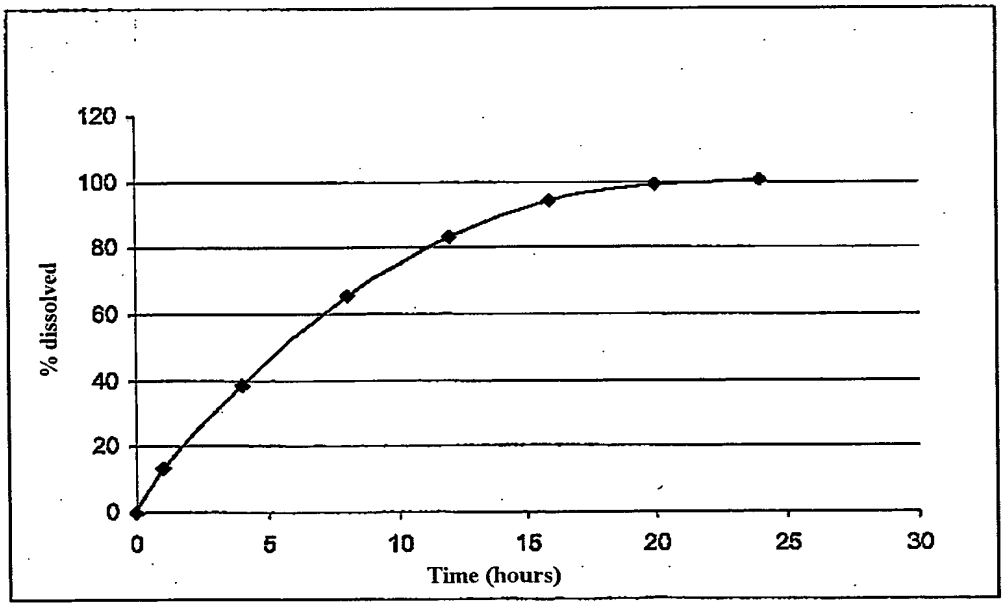

Figure 10